3M[™] Fibrlok[™] II Universal Optical Fiber Splice 2529

Applications

- Single mode and multimode fibers
- · Both construction and maintenance
- Aerial, buried, underground, pedestal
- Inside or outside buildings
- FTTx, Metro and Enterprise networks
- Up to 10 Gigabit data rates
- High density substitute for connectors

3M™ Fibrlok™ II Universal Optical Fiber Splice 2529

Features	Benefits
< 0.1 dB typical insertion loss	High performance
30 second installation time	Increased productivity
Minimum tooling requirements	Low capital cost
No epoxy or electricity required	Easy on-site installation
Simple, easy to use Minimal training, lower installed cost	
Ability to reposition fibers	Improved splicing yield
Single splice for any combination 250 um or 900 um fibers	Reduced inventory



3M™ Fibrlok™ Splice Kit with Cleaver 2559-C

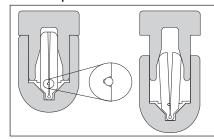
Specifications	
Fiber diameter	125 µm
Coating diameter	250 or 900 μm
Mean insertion loss	<0.1 dB
Reflectance	<-35 dB from -40° to 80° C (-40° to 176° F) <-60 dB typical at room temperature
Tensile strength	4.4N (1.0 lb.) minimum; 13.2N (>3.0 lbs.) typical
Material	Engineering thermoplastic with aluminum alloy element; UL 94, V-0 rating
Material	

Operating temperature	-40° to 80° C (-40° to 176° F)
Thermal cycling	Change in insertion loss <0.5 dB, -40° to 80° C (-40° to 176° F)
Fungus resistance	ASTM G-21-70; rating 0
Vibration	IEC 61300-2-1 (EIA standard FOTP-11; test condition 1)
Water immersion	Seven days @ 43° C; change in insertion loss \leq 0.05 dB; 21,000 hours with $<$ 0.2 dB change
Extended high humidity	8,812 hours @ 85° C, 85% humidity with <0.2 dB change



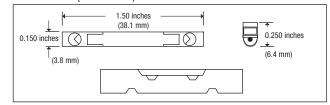
3M™ Fibrlok™ II Universal Optical Fiber Splice 2529 This distribution represents initial insertion loss test results 12.00% for 550 Fibrlok II Optical Fiber Splices 2529 (homogeneous splicing, 250 µm coated fiber). Mean insertion loss 0.07 dB. 0.2% of all splices had a loss >0.5dB 10.00% Percentage (% 8.00% 6.00% 4.00% 2.00% 0.00% 0.15 0.24 0.21 Loss (dB)

Cross-sectional view of open and actuated Fibrlok II Splice 2529



After preparation, the fibers are inserted into the Fibrlok II Splice 2529 element. The assembly tool is then used to close the cap, forcing the clamping and locating surfaces against the fibers and aligning the fibers precisely and permanently in place.

Dimensions (actual size)



Ordering Information

To order, specify the correct product number from the chart below. For more information on the complete line of Fibrlok[™] Splicing products, contact your 3M sales representative.

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Product Number	Product Description	3M ID	UPC	Packaging
2529	Fibrlok™ II Universal Optical Fiber Splice (250 x 900)	80-6107-5589-6	0-00-54007-92202-5	6/pkg 10 pkg/case
2529-K	Fibrlok™ II Universal Optical Fiber Splice Kit (250 x 900)	80-6107-5830-4	0-00-54007-92415-9	1 kit/case
2559	Fibrlok™ Splice Kit	80-6113-2375-1	0-00-51115-29999-5	1 kit/case
2559-C	Fibrlok™ Splice Kit with Cleaver	80-6113-2376-9	0-00-51115-30000-4	1 kit/case
2501	Fibrlok™ Assembly Tool	80-6105-8187-0	0-00-54007-57125-4	1/case
2506	Fibrlok™ II Cap-lifter Tool	80-6107-4784-4	0-00-54007-91619-2	25/pkg
2521-FL	Fibrlok™ Splice Inserts	80-6108-5926-8	0-00-51138-36413-7	2/pkg 12 pkg/case
2521-FL-A	Fibrlok™ Splice Inserts with adhesive back	80-6113-2604-4	0-00-51115-26046-9	24/case
2522	Fiber Splice Organizer Tray - Small	80-6108-5990-4	0-00-51138-36522-6	2/case
2523	Fiber Splice Organizer Tray - Large	80-6108-5991-2	0-00-51138-36523-3	2/case
2524	Fiber Splice Organizer Tray	80-6106-1688-2	0-00-51138-11514-2	3/case
2527	Fiber Splice Organizer Tray	80-6111-7558-1	0-00-51138-89008-7	2/case
2534	Fiber Cleaver	80-6113-2377-7	0-00-51115-30001-1	1/case

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